

**LM270WQ1**
Liquid Crystal Display

Product Specification

**SPECIFICATION
FOR
APPROVAL**

(●) Preliminary Specification
() Final Specification

Title	27.0" QHD TFT LCD
-------	-------------------

BUYER	
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LM270WQ1
SUFFIX	SDE3

*When you obtain standard approval,
please use the above model name without suffix

APPROVED BY	SIGNATURE	DATE
/		
/		
/		

Please return 1 copy for your confirmation with
your signature and comments.

APPROVED BY	SIGNATURE	DATE
S Y Park / G.Manager		
REVIEWED BY		
S J So / Manager		
PREPARED BY		
S R Yoo / Engineer		

MNT Products Engineering Dept.
LG Display Co., Ltd.

**LM270WQ1**
Liquid Crystal Display**Product Specification****Contents**

No	ITEM	Page
	COVER	1
	CONTENTS	2
	RECORD OF REVISIONS	4
1	GENERAL DESCRIPTION	5
2	ABSOLUTE MAXIMUM RATINGS	6
3	ELECTRICAL SPECIFICATIONS	7
3-1	ELECTRICAL CHARACTERISTICS	7
3-2	INTERFACE CONNECTIONS	10
3-3	SIGNAL TIMING SPECIFICATIONS	12
3-4	SIGNAL TIMING WAVEFORMS	13
3-5	COLOR INPUT DATA REFERENCE	14
3-6	POWER SEQUENCE	15
4	OPTICAL SPECIFICATIONS	18
5	MECHANICAL CHARACTERISTICS	24
6	RELIABILITY	27
7	INTERNATIONAL STANDARDS	28
7-1	SAFETY	28
7-2	EMC	28
8	PACKING	29
8-1	DESIGNATION OF LOT MARK	29
8-2	PACKING FORM	29
9	PRECAUTIONS	30
9-1	MOUNTING PRECAUTIONS	30
9-2	OPERATING PRECAUTIONS	30
9-3	ELECTROSTATIC DISCHARGE CONTROL	31
9-4	PRECAUTIONS FOR STRONG LIGHT EXPOSURE	31
9-5	STORAGE	31
9-6	HANDLING PRECAUTIONS FOR PROTECTION FILM	31

**LM270WQ1**
Liquid Crystal Display**Product Specification**Contents

No	ITEM	Page
10	EDID READ/WRITE PROTOCOL	32



RECORD OF REVISIONS

[illegible]



LM270WQ1 Liquid Crystal Display

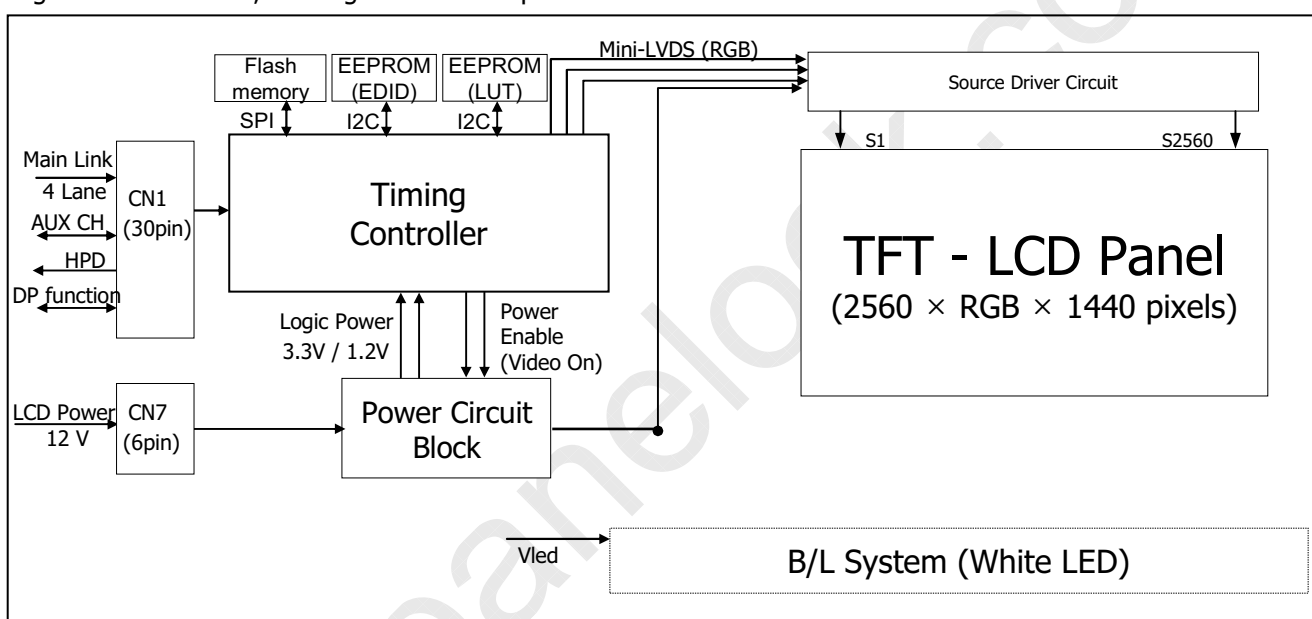
Product Specification

1. General Description

LM270WQHD is a Color Active Matrix Liquid Crystal Display with Light Emitting Diode (White LED) backlight system without LED driver. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally black mode. It has a 27inch diagonally measured active display area with QHD resolution (2560 vertical by 1440 horizontal pixel array) Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 10-bit gray scale signal for each dot, thus, presenting a palette of more than 1.07B colors with FRC (Frame Rate Control).

It has been designed to apply the 10-bit 4Lane Display port interface.

It is intended to support displays where high brightness, super wide viewing angle, high color saturation, and high color are important.



General Features

Active Screen Size	27.0 inches(68.47cm) diagonal
Outline Dimension	630.0(H) x 376.13(V) x 21.8(D) mm(Typ.)
Pixel Pitch	0.2331 mm x 0.2331 mm
Pixel Format	2560 horiz. By 1440 vert. Pixels RGB stripes arrangement
Color Depth	8-bit, 16,777,216 colors
Luminance, White	420 cd/m ²
Viewing Angle(CR>10)	View Angle Free (R/L 178(Typ.), U/D 178(Typ.))
Power Consumption	Total 104.04 Watt (Max.) (17.94 Watt @V _{LCD} , Max 86.1 Watt_Duty 100% of DC 350 mA_w/o driver)
Weight	4600 g (typ.)
Display Operating Mode	Transmissive mode, normally black
Surface Treatment	Glare (Low Reflection treatment of the front polarizer)
HDCP	HDCP key implemented in Tcon (DP628)



LM270WQ1 Liquid Crystal Display

Product Specification

2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

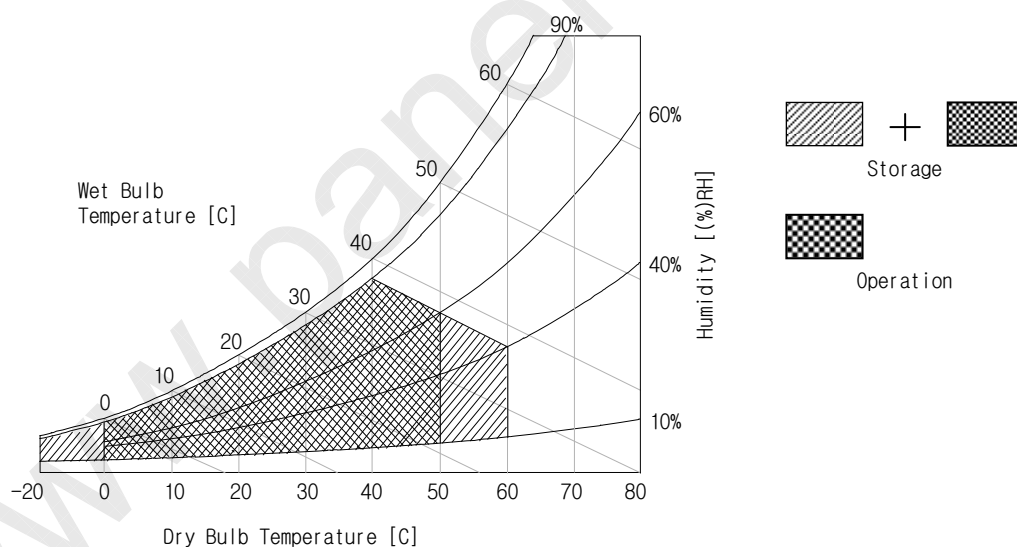
Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Input Voltage	VLCD	-0.3	14	Vdc	at 25 ± 2°C
Power Input Voltage	VDPLGIC	-0.5	4	Vdc	at 25 ± 2°C
Operating Temperature	TOP	0	50	°C	1, 2
Storage Temperature	TST	-20	60	°C	
Operating Ambient Humidity	HOP	10	90	%RH	
Storage Humidity	HST	10	90	%RH	

Note : 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39 °C Max, and no condensation of water.

2. Storage condition is guaranteed under packing condition





LM270WQ1 Liquid Crystal Display

Product Specification

3. Electrical Specifications

3-1-1. Electrical Characteristics

It requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input power for the LED, is typically generated by LED driver. The LED driver is an external unit to the LCDs.

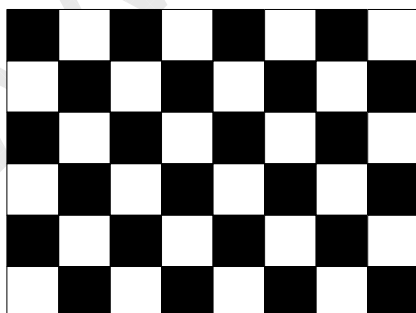
Table 2-1-1. ELECTRICAL CHARACTERISTICS (Normal Mode)

Parameter	Symbol	Values			Unit	Notes
		Min	Typ	Max		
MODULE :						
Power Supply Input voltage	VLCD	11.4	12.0	12.6	Vdc	
Permissive Power Input Ripple	VdRF	-		400	mVp-p	
Power Supply Input Current	ILCD	-	900	1035	mA	1
		-	1300	1495	mA	2
Power Consumption	PLCD	-	10.8	12.42	Watt	1
			15.6	17.94	Watt	2
Rush Current	IRUSH_VLCD	-	-	3.0	A	3

Note :

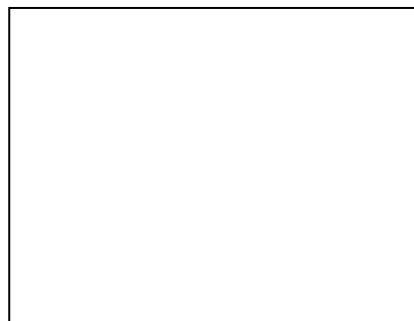
1. The specified current and power consumption are under the $V_{LCD}=12.0V$, $25 \pm 2^{\circ}C$, $f_v=60Hz$ condition whereas mosaic pattern(8 x 6) is displayed and f_v is the frame frequency.
2. The current is specified at the maximum current pattern.
3. The duration of rush current is about 2ms and rising time of power Input is 1ms(min.).

White : 255Gray
Black : 0Gray



Mosaic Pattern(8 x 6)

Maximum current pattern



White Pattern


LM270WQ1
Liquid Crystal Display
Product Specification
Table 2-2. LED Bar ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Condition	Values			Unit	Notes
			Min.	Typ.	Max.		
LED :							1,7
LED String Current	Is		-	350	365	mA	2,7
LED String Voltage	Vs		31	36	41	V	3,7
LED String Power	Ps		10.85	12.6	14.35	Watt	4,6,7
LED bar Power	PBar		-	75.6	86.1	Watt	4,6,7
LED Life Time	LED_LT		30,000	-	-	Hrs	5,7

LED driver design guide

: The design of the LED driver must have specifications for the LED in LCD Assembly.

The performance of the LED in LCM, for example life time or brightness, is extremely influenced by the characteristics of the LED driver.

So all the parameters of an LED driver should be carefully designed and output current should be Constant current control.

When you design or order the LED driver, please make sure unwanted lighting caused by the mismatch of the LED and the LED driver (no lighting, flicker, etc) never occurs.

When you confirm it, the LCD module should be operated in the same condition as installed in your instrument.

- Specified values are for a single LED bar including Left & Right Bar.
- The specified current is input LED chip 100% duty current.
- The specified voltage is input LED string and Bar voltage at typical 350 mA 100% duty current.
- The specified power consumption is input LED string & bar power consumption at typical 350 mA 100% duty current.
- The life is determined as the time at which luminance of the LED is 50% compared to that of initial value at the typical LED current on condition of continuous operating at $25 \pm 2^{\circ}\text{C}$.
- The LED bar power consumption shown above does not include loss of external driver.
The used LED bar current is the LED typical current.
String Power Consumption is calculated with $P_s = V_s \times I_s$
Bar Power Consumption is calculated with $P_{\text{bar}} = P_s \times \text{the number of string}$
- LED operating DC Forward Current and Junction Temperature must not exceed LED Max Ratings at $25 \pm 2^{\circ}\text{C}$.

**LM270WQ1**
Liquid Crystal Display**Product Specification****3-2. Interface Connections****3-2-1. LCD Module**

- LCD Connector(CN1) : 20525-030E-01 (manufactured by I-PEX)
The pin configuration for the 30 pin connector is shown in the table below.

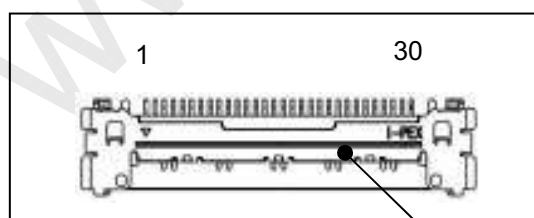
Table 3-1. MODULE CONNECTOR(CN1) PIN CONFIGURATION

No.	Symbol	Description	No.	Symbol	Description
1	GND	Ground	16	Lane0N	Components Signal for Main Link 0
2	DDC_SDA	DDC Data	17	GND	High Speed Ground for Main Link 1
3	DDC_SCL	DDC Clock	18	Lane1P	True Signal for Main Link 1
4	GND	Ground	19	Lane1N	Components Signal for Main Link 1
5	I2C_SDA	I2C Data	20	GND	High Speed Ground for Main Link 2
6	I2C_SCL	I2C Clock	21	Lane2P	True Signal for Main Link 2
7	GND	Ground	22	Lane2N	Components Signal for Main Link 2
8	SPDIF	Audio output from DP Rx	23	GND	High Speed Ground for Main Link 3
9	OPTION_1	TBD	24	Lane3P	True Signal for Main Link 3
10	HPD	Hot Plug Detect Signal	25	Lane3N	Components Signal for Main Link 3
11	GND	High Speed Ground for Auxiliary Channel	26	GND	High Speed Ground
12	AUX_CHN	Component Signal for Auxiliary	27	VIDEO_ON	Video status from DP Rx
13	AUX_CHP	True Signal for Auxiliary Channel	28	OPTION_2	TBD
14	GND	High Speed Ground for Main Link 0	29	VSYNC	Vertical sync output from DP Rx
15	Lane0P	True Signal for Main Link 0	30	GND	Ground

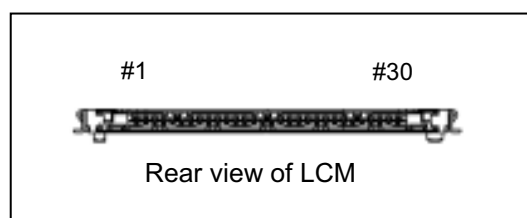
Notes : 1. Connector

2.1 Connector(Receptacle) : 20525-030E-01(I-PEX)

2.2 Mating Connector(Plug) : 20523-030T-01(I-PEX)



20525-030E-01 (I-PEX)



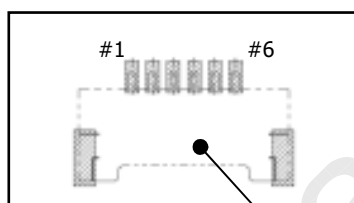
Rear view of LCM

**LM270WQ1**
Liquid Crystal Display**Product Specification****3-2. Interface Connections****3-2-1. LCD Module**

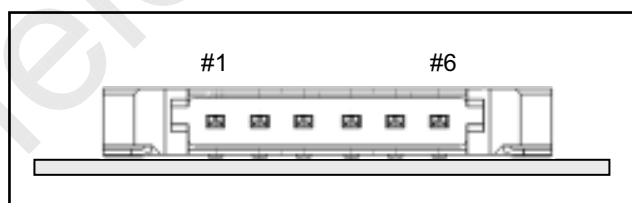
- Power Connector(CN7) : 53780-8608 (manufactured by MOLEX)
The pin configuration for the 6 pin connector is shown in the table below.

Table 3-2. POWER CONNECTOR(CN7) PIN CONFIGURATION

Pin	Symbol	Description	NOTES
1	GND	Ground	
2	GND	Ground	
3	GND	Ground	
4	VIN	12V for LCM main power	
5	VIN	12V for LCM main power	
6	VIN	12V for LCM main power	



53780-8606



Rear view of LCM

3-2-2. Sync Connector

- This connector is used for synchronized LED Driver.
The connector is 53780-8604. (Manufactured by MOLEX)

Table 4. LED SYNCHRONIZED CONNECTOR(CN4) PIN CONFIGURATION

Pin	Symbol	Description	NOTES
1	DXP	Positive connection to remote temp. sensor	
2	DXN	Negative connection to remote temp. sensor	
3	GND	Ground	
4	VSYNCM	VSYNCM for synchronized LED Driver	


LM270WQ1
Liquid Crystal Display
Product Specification
3-2-3. Backlight Interface

- LED Connector : **H401K-D12N-12B** (Manufactured by E&T)
- Mating Connector : **4530K-F12N-01R** (Manufactured by E&T)

Table 5. LED CONNECTOR PIN CONFIGURATION

Pin No.	Symbol	Description	Note
1	L_LED1+	LED channel 1 Anode	Left bar
2	L_LED1-	LED channel 1 Cathode	
3	L_LED2+	LED channel 2 Anode	
4	L_LED2-	LED channel 2 Cathode	
5	L_LED3+	LED channel 3 Anode	
6	L_LED3-	LED channel 3 Cathode	
7	R_LED1+	LED channel 1 Anode	Right bar
8	R_LED1-	LED channel 1 Cathode	
9	R_LED2+	LED channel 2 Anode	
10	R_LED2-	LED channel 2 Cathode	
11	R_LED3+	LED channel 3 Anode	
12	R_LED3-	LED channel 3 Cathode	



LM270WQ1 Liquid Crystal Display

Product Specification

3-3. Signal Timing Specifications

All of the interface signal timing should be satisfied with the following specifications for it's proper operation.

Table 6_1. TIMING TABLE (VESA COORDINATED VIDEO TIMING)

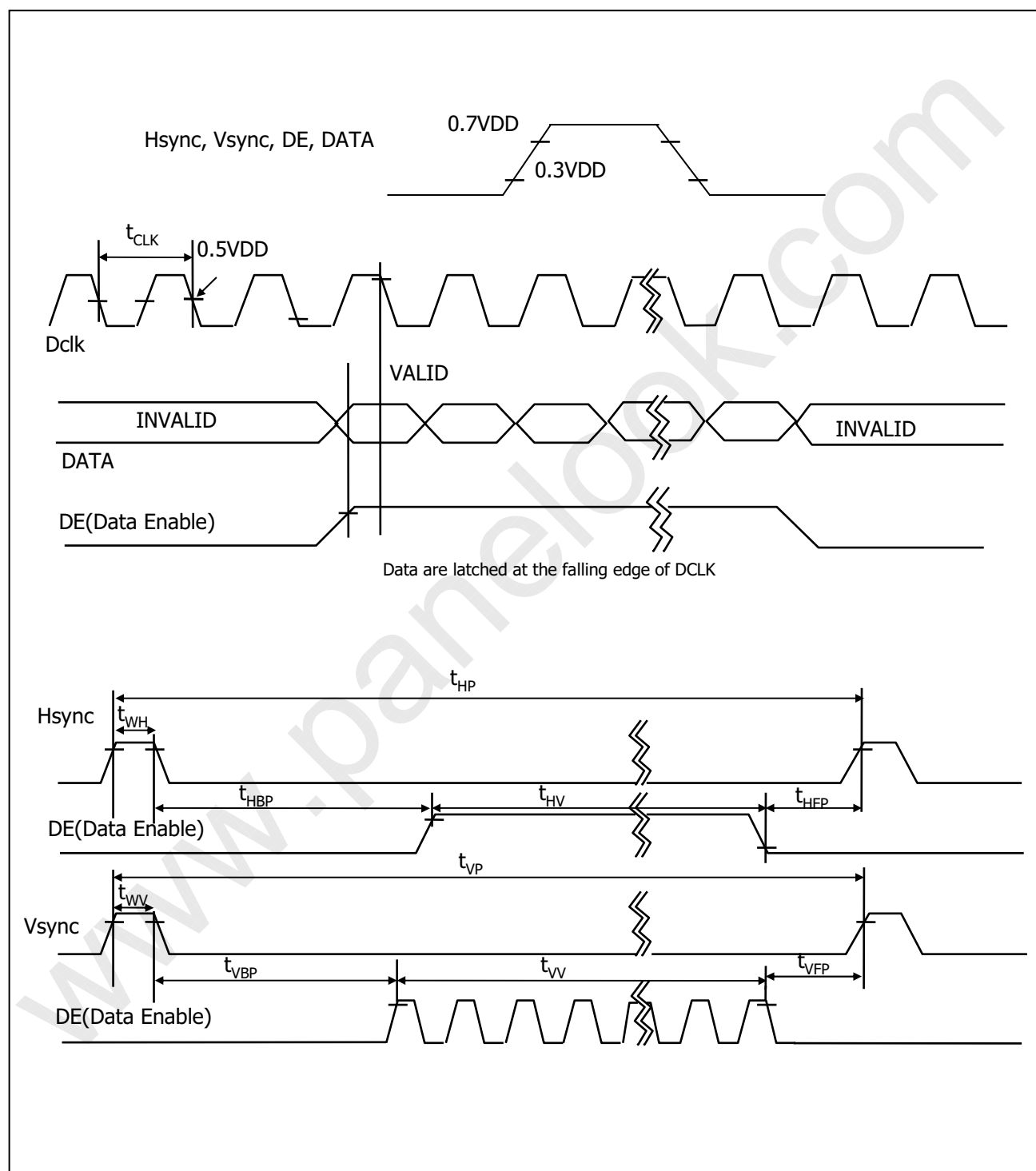
ITEM		SYMBOL	Min	Typ	Max	Unit	Note
DCLK	Period	tCLK	4.14	4.14	4.14	ns	
	Frequency	fCLK	241.5	241.5	241.5	MHz	-
Hsync	Period	tHP	2720	2720	2720	tCLK	
	Width-Active	tWH	32	32	32		
Vsync	Period	tVP	1481	1481	1481	tHP	
	Frequency	fV	59.95	59.95	59.95	Hz	
	Width-Active	tWV	5	5	5	tHP	
Data Enable	Horizontal Valid	tHV	2560	2560	2560	tCLK	
	Horizontal Back Porch	tHBP	80	80	80		
	Horizontal Front Porch	tHFP	48	48	48		
	Horizontal Blank	-	160	160	160		tWH+ tHBP+ tHFP
	Vertical Valid	tVV	1440	1440	1440	tHP	
	Vertical Back Porch	tVBP	33	33	33		
	Vertical Front Porch	tVFP	3	3	3		
	Vertical Blank	-	41	41	41		tWV+ tVBP+ tVFP

Note: Hsync period and Hsync width-active should be even number times of tCLK. If the value is odd number times of tCLK, display control signal can be asynchronous. In order to operate this LCM a Hsync, Vsync, and DE(data enable) signals should be used.

1. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rates.
2. Vsync and Hsync should be keep the above specification.
3. Hsync Period, Hsync Width, and Horizontal Back Porch should be any times of of character number(8).
4. The polarity of Hsync, Vsync is not restricted.

**LM270WQ1**
Liquid Crystal Display

Product Specification

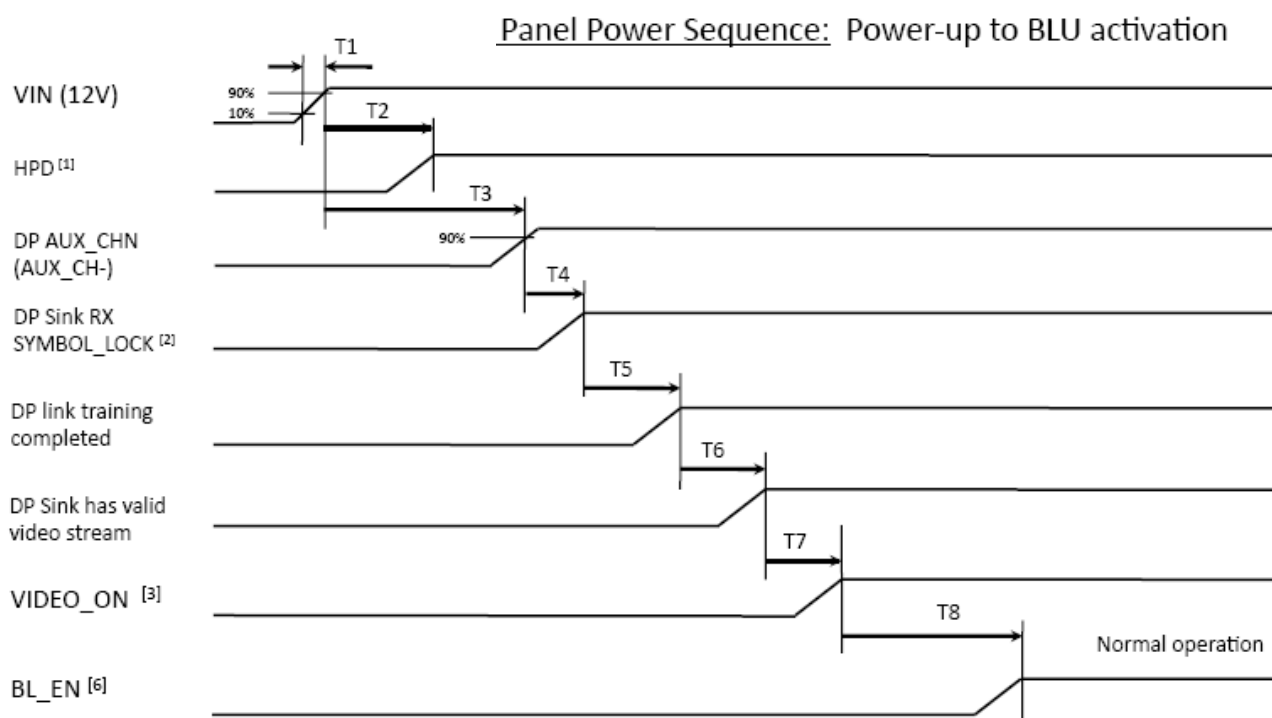
3-4. Signal Timing Waveforms


LM270WQ1
Liquid Crystal Display
Product Specification
3-5. Color Data Reference

The Brightness of each primary color(red,green,blue) is based on the 8-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 7. COLOR DATA REFERENCE

Color		Input Color Data																								
		RED								GREEN								BLUE								
		MSB				LSB				MSB				LSB				MSB				LSB				
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0	
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	
	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	
	Cyan	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	Magenta	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
RED	RED (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	RED (001)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
								
	RED (254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	RED (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
GREEN	GREEN (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	GREEN (001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	
								
	GREEN (254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	
	GREEN (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	
BLUE	BLUE (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	BLUE (001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	
								
	BLUE (254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	
	BLUE (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	

**LM270WQ1**
Liquid Crystal Display**Product Specification****3-6. Power Sequence****3-6-1. Power Sequence**

Parameter	Min	Max	Units
T1	0.4	10	ms
T2	0	-	ms
T3	-	-	ms
T4	0	-	ms
T5	0	-	ms

Parameter	Min	Max	Units
T6	0	-	ms
T7	0	200	ms
T8	500	-	ms

Notes : [1] HPD is asserted high by Sink at power-up
[2] SYMBOL_LOCK indicated by contents of Sink DPCD registers 00202h to 00205h
[3] VIDEO_ON asserted high by Sink when video to panel is valid
[6] BL_EN is an active-high MLB enable signal for panel BLU

Notes : 1. Please avoid floating state of interface signal at invalid period.
2. When the interface signal is invalid, be sure to pull down the power supply for LCD V_{LCD} to 0V.
3. LED power must be turn on after power supply for LCD and interface signal are valid.



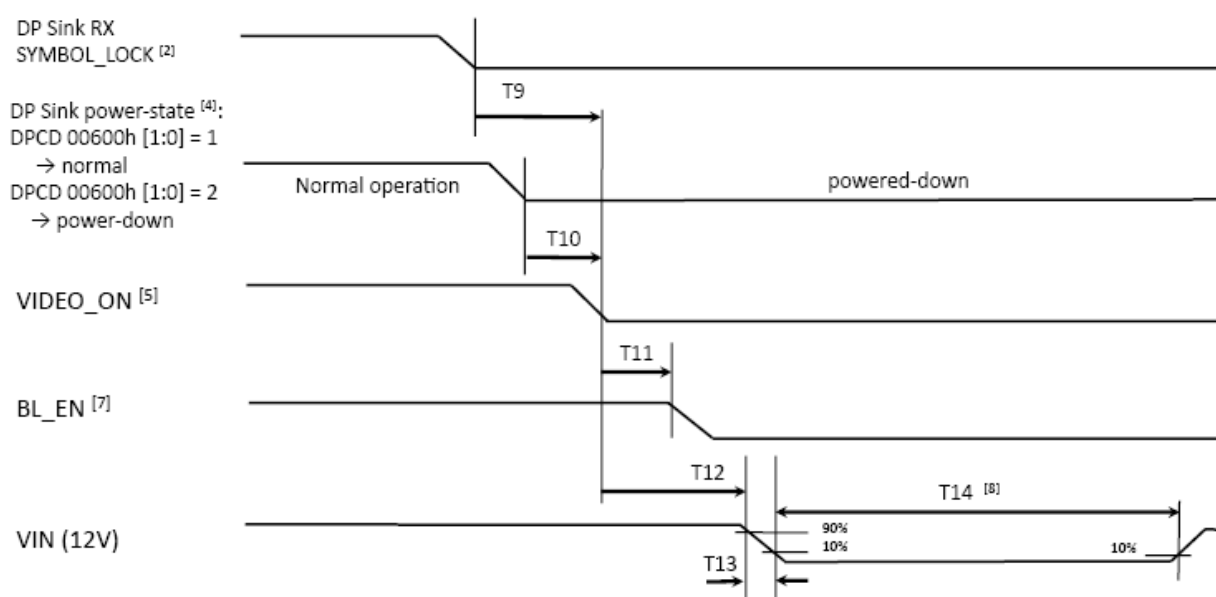
LM270WQ1 Liquid Crystal Display

Product Specification

3-6. Power Sequence

3-6-1. Power Sequence

Panel Power Sequence: BLU de-activation, power-down



Parameter	Min	Max	Units
T9	0	10	ms
T10	0	5	ms
T11	-	10	ms
T12	0	-	ms
T13	0.01	1000	ms
T14	250	-	ms

Notes : [2] SYMBOL_LOCK indicated by contents of Sink DPCD registers 00202h to 00205h

[4] Power-state set by Source in Sink DPCD register 00600h

[5] VIDEO_ON asserted low by Sink because of :

- 1) loss of SYMBOL_LOCK or
- 2) DP Sink is powered down

[7] BL_EN must be asserted low by system as rapidly as possible when video is invalid to avoid visible artifacts

[8] T14 defines minimum off-time for 12V power

[9] min. times of 0 indicate precedence ordering of events, e.g. where actual timing is TBD

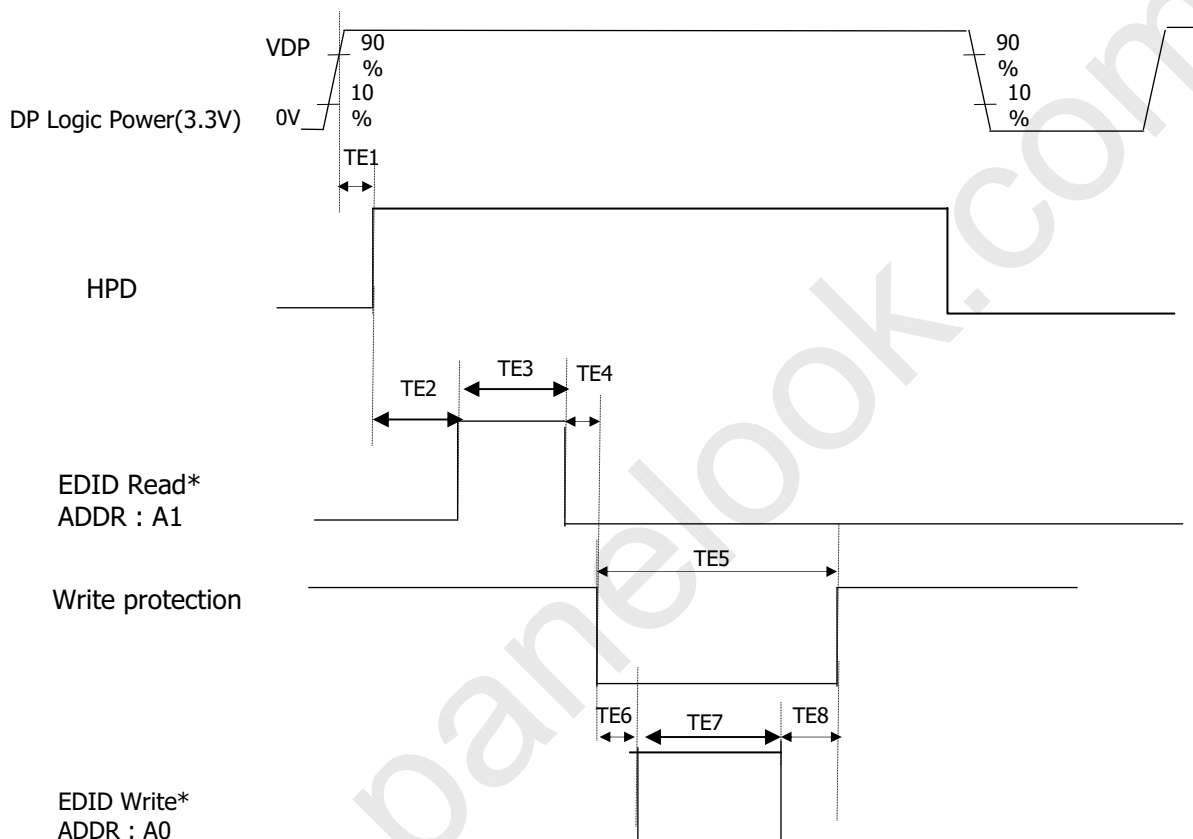


LM270WQ1 Liquid Crystal Display

Product Specification

3-6-2. Power Sequence, EDID Read / Write

*** This timing is for fabrication purpose only, not for normal operation. ***



* EDID Read time and EDID write time will be exclusive.

Notes.

In case of without DP signal after DP logic power on, check HPD after TE1 time and if HPD is low status then any time can read EDID

Table 8.1 POWER SEQUENCE, EDID

Parameter	Values			Units
	Min	Typ	Max	
TE1	-	30	50	ms
TE2	1000	-	-	ms
TE3	-	20	-	ms
TE4	1	-	-	ms
TE5	-	-	2000	ms
TE6	1	-	-	ms
TE7	-	20	-	ms
TE8	1	-	-	ms



LM270WQ1 Liquid Crystal Display

Product Specification

4. Optical Specifications

Optical characteristics are determined after the unit has been 'ON' for approximately 30 minutes in a dark environment at $25 \pm 2^\circ\text{C}$. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0° and aperture 1 degree.

FIG. 1 presents additional information concerning the measurement equipment and method.

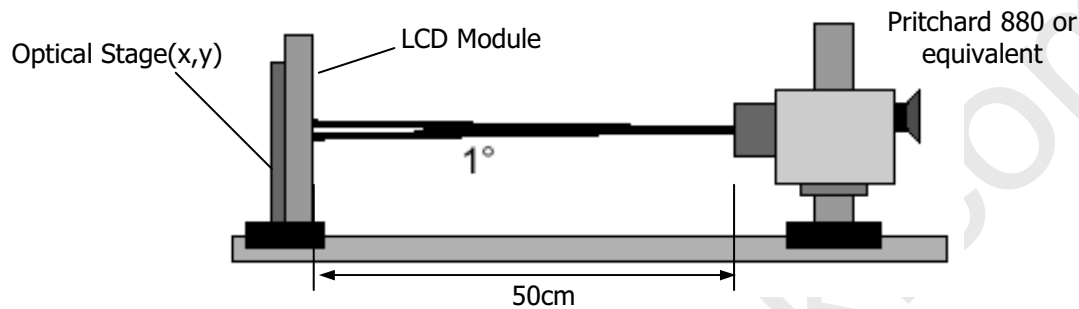


FIG. 1 Optical Characteristic Measurement Equipment and Method

Table 9. OPTICAL CHARACTERISTICS

($T_a = 25^\circ\text{C}$, $V_{\text{LCD}} = 12.0\text{V}$, $f_v = 60\text{Hz}$ Dclk=242.28MHz)

Parameter		Symbol	Values			Units	Notes
			Min	Typ	Max		
Contrast Ratio		CR	700	1000	-		1
Surface Luminance, white		L_{WH}	330	420	-	cd/m ²	2
Luminance Variation		δ_{WHITE}	75			%	3
Response Time	Rise Time	Tr_R	-	6.5	14	ms	4.1
	Decay Time	Tr_D	-	7.5	14	ms	4.1
Color Coordinates [CIE1931]	RED	R_x	Typ -0.03	0.652	Typ +0.03		
		R_y		0.334			
	GREEN	G_x		0.304			
		G_y		0.619			
	BLUE	B_x		0.148			
		B_y		0.049			
	WHITE	W_x		0.308			
Color Shift	Horizontal	θ_{CST_H}	-	178	-	Degree	5
	Vertical	θ_{CST_V}	-	178	-		
Viewing Angle (CR>10)							
General	Horizontal	θ_H	170	178	-	Degree	6
	Vertical	θ_V	170	178	-		
Effective	Horizontal	θ_{GMA_H}		178	-	Degree	7
	Vertical	θ_{GMA_V}		178	-		
Gray Scale				2.2			8



LM270WQ1 Liquid Crystal Display

Product Specification

Notes 1. Contrast Ratio(CR) is defined mathematically as :

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

It is measured at center point(Location P1)

2. Surface luminance(L_{WH}) is luminance value at No.1 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 2.

3. The variation in surface luminance, δ_{WHITE} is defined as :

$$\delta_{WHITE} = \frac{\text{Minimum}(L_{P1}, L_{P2}, \dots, L_{P9})}{\text{Maximum}(L_{P1}, L_{P2}, \dots, L_{P9})} \times 100$$

Where L1 to L9 are the luminance with all pixels displaying white at 9 locations.
For more information see FIG 2.

4. Response time is the time required for the display to transition from black to white (Rise Time, Tr_R) and from white to black (Decay Time, Tr_D). For additional information see FIG 3

5. Color shift is the angle at which the color difference is lower than 0.04.

For more information see FIG 4.

- Color difference ($\Delta u'v'$)

$$u' = \frac{4x}{-2x + 12y + 3} \quad v' = \frac{9y}{-2x + 12y + 3}$$

$$\Delta u'v' = \sqrt{(u'_1 - u'_2)^2 + (v'_1 - v'_2)^2} \quad \begin{array}{l} u'_1, v'_1 : u'v' \text{ value at viewing angle direction} \\ u'_2, v'_2 : u'v' \text{ value at front } (\theta=0) \end{array}$$

- Pattern size : 25% Box size

- Viewing angle direction of color shift : Horizontal, Vertical

6. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 5.

7. Effective viewing angle is the angle at which the gamma shift of gray scale is lower than 0.3.
For more information see FIG 6 and FIG 7.

8. Gray scale specification

Gamma Value is approximately 2.2. For more information see Table 10.

**LM270WQ1**
Liquid Crystal Display**Product Specification**

Measuring point for surface luminance & measuring point for luminance variation.

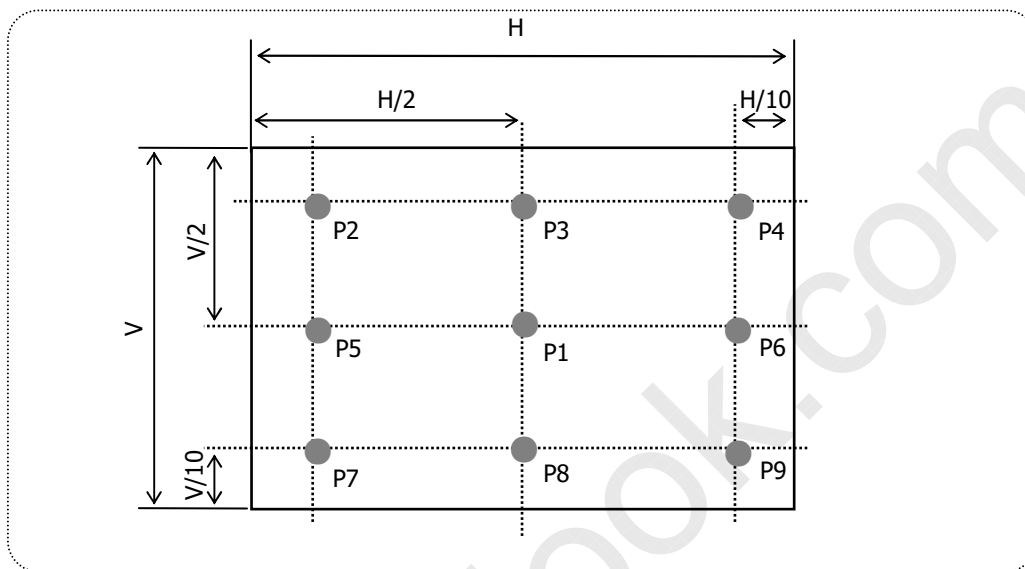


FIG. 2 Measure Point for Luminance

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

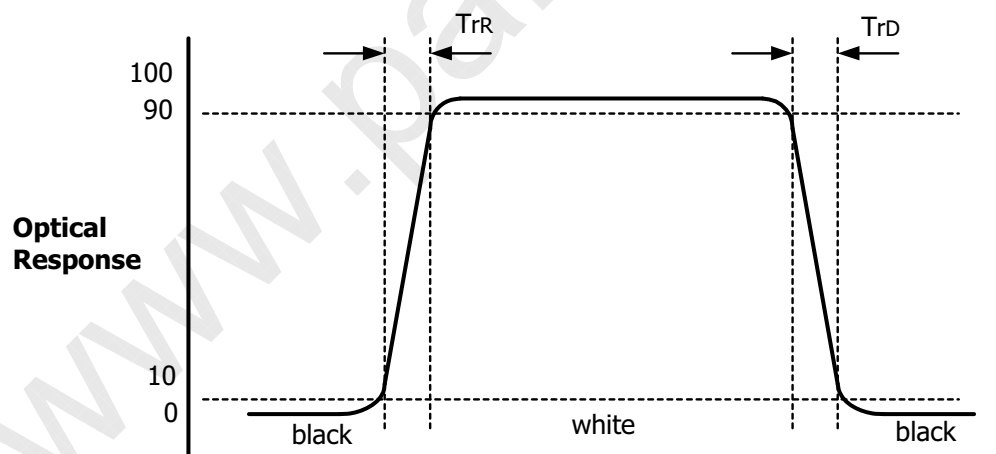


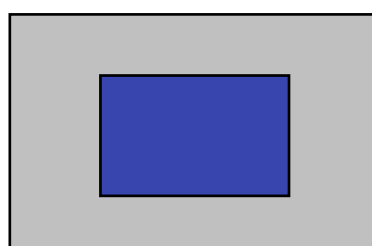
FIG. 3. Response Time



LM270WQ1 Liquid Crystal Display

Product Specification

Color shift is defined as the following test pattern and color.



25% Box size

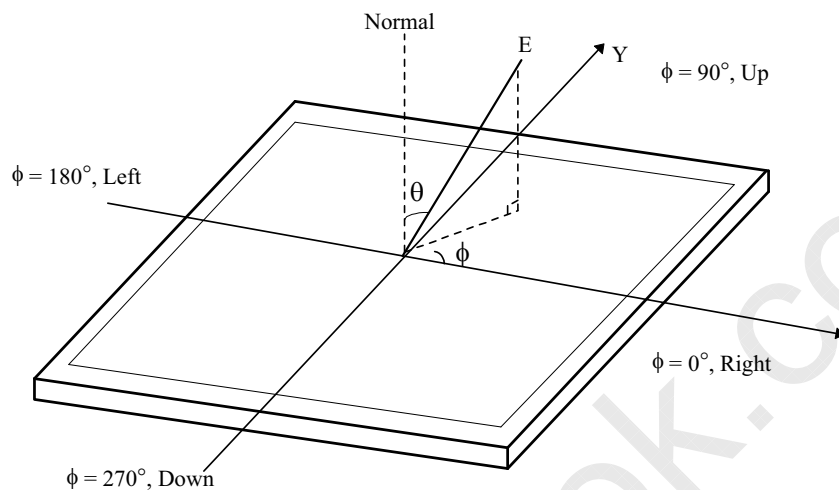
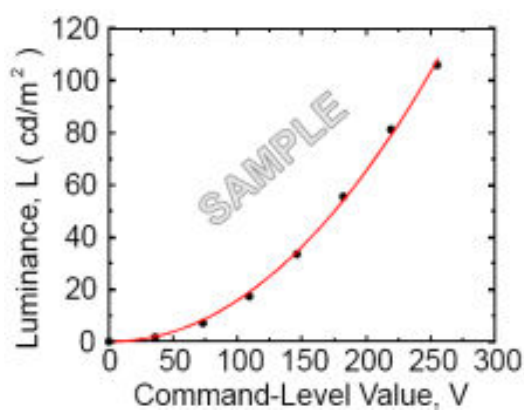
FIG. 4 Test Pattern

Average RGB values in Bruce RGB for Macbeth Chart

	Dark skin	Light skin	Blue sky	Foliage	Blue flower	Bluish green
R	98	206	85	77	129	114
G	56	142	112	102	118	199
B	45	123	161	46	185	178
	Orange	Purplish blue	Moderate red	Purple	Yellow green	Orange yellow
R	219	56	211	76	160	230
G	104	69	67	39	193	162
B	24	174	87	86	58	29
	Blue	Green	Red	Yellow	Magenta	cyan
R	26	72	197	241	207	35
G	32	148	27	212	62	126
B	145	65	37	36	151	172
	White	Neutral 8	Neutral 6.5	Neutral 5	Neutral 3.5	black
R	240	206	155	110	63	22
G	240	206	155	110	63	22
B	240	206	155	110	63	22

Product Specification

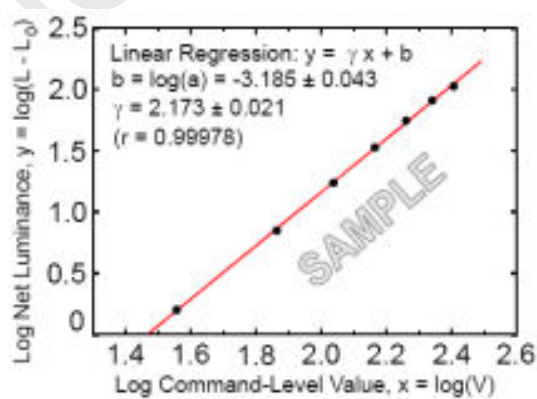
Dimension of viewing angle range.


FIG. 5 Viewing angle

**FIG. 6 Sample Luminance vs. gray scale
(using a 256 bit gray scale)**

$$L = aV^r + L_b$$

Here the Parameter α and γ relate the signal level V to the luminance L .

The GAMMA we calculate from the log-log representation (FIG. 7)


**FIG. 7 Sample Log-log plot of luminance
vs. gray scale**

$$\log(L - L_b) = r \log(V) + \log(a)$$

**LM270WQ1**
Liquid Crystal Display

Product Specification

Table 10. Gray Scale Specification

Gray Level	Relative Luminance [%] (Typ.)
0	0.10
31	1.08
63	4.71
95	11.5
127	21.7
159	35.5
191	53.1
223	74.5
255	100

**LM270WQ1**
Liquid Crystal Display**Product Specification****5. Mechanical Characteristics**

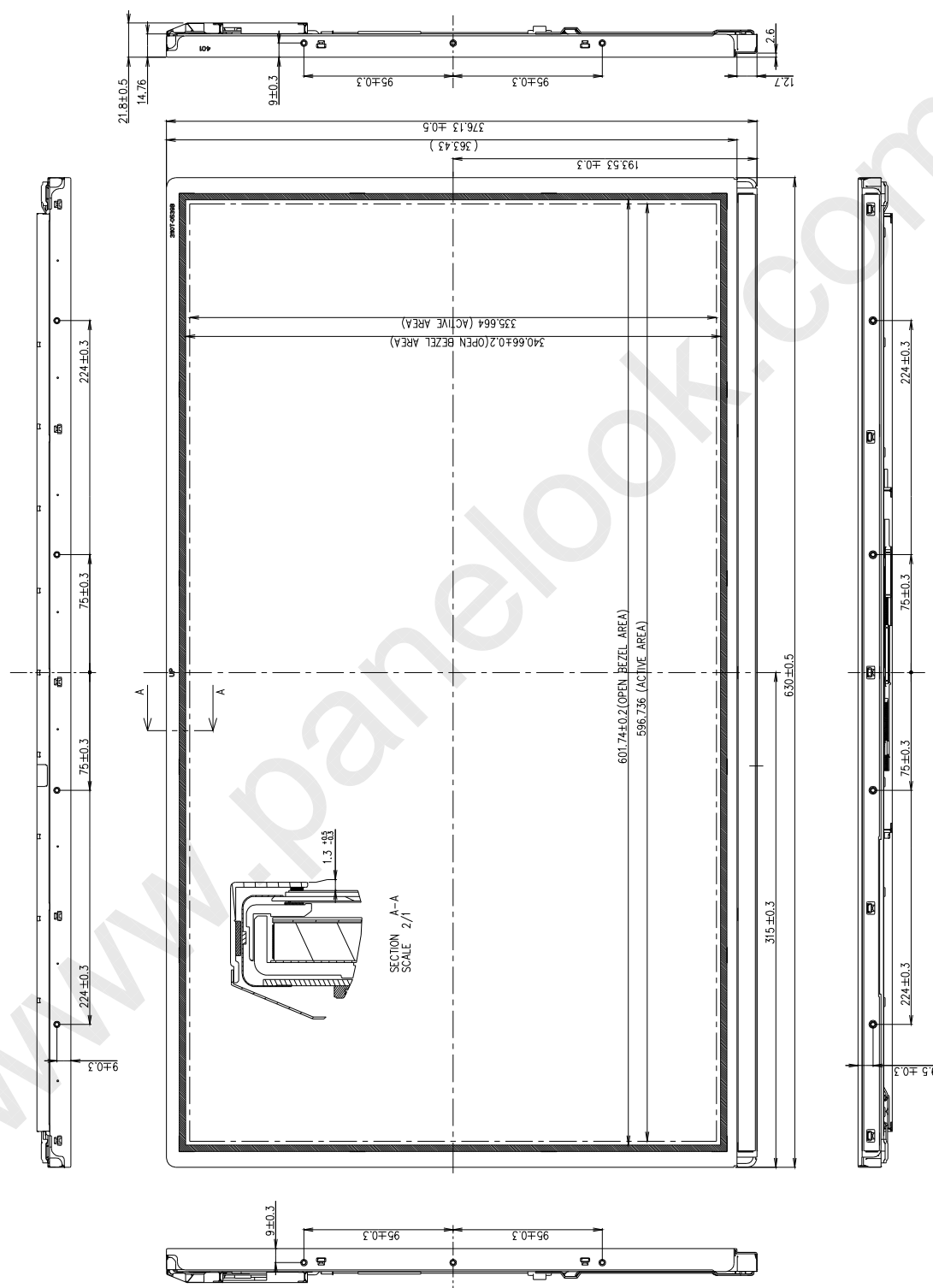
The contents provide general mechanical characteristics. In addition the figures in the next page are detailed mechanical drawing of the LCD.

Outline Dimension	Horizontal	630.0mm
	Vertical	376.13mm
	Depth	21.8mm
Bezel Area	Horizontal	601.7mm
	Vertical	340.7mm
Active Display Area	Horizontal	596.74mm
	Vertical	335.66mm
Weight	4,600g (Typ.)	
Surface Treatment	Hard coating(2H) Glare, Low Reflection treatment of the front polarizer	

Notes : Please refer to a mechanic drawing in terms of tolerance at the next page.

**LM270WQ1**
Liquid Crystal Display**Product Specification**

<FRONT VIEW>

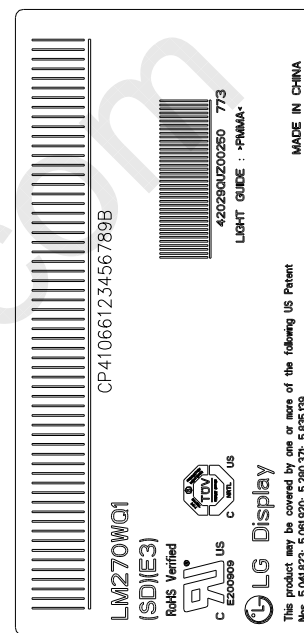
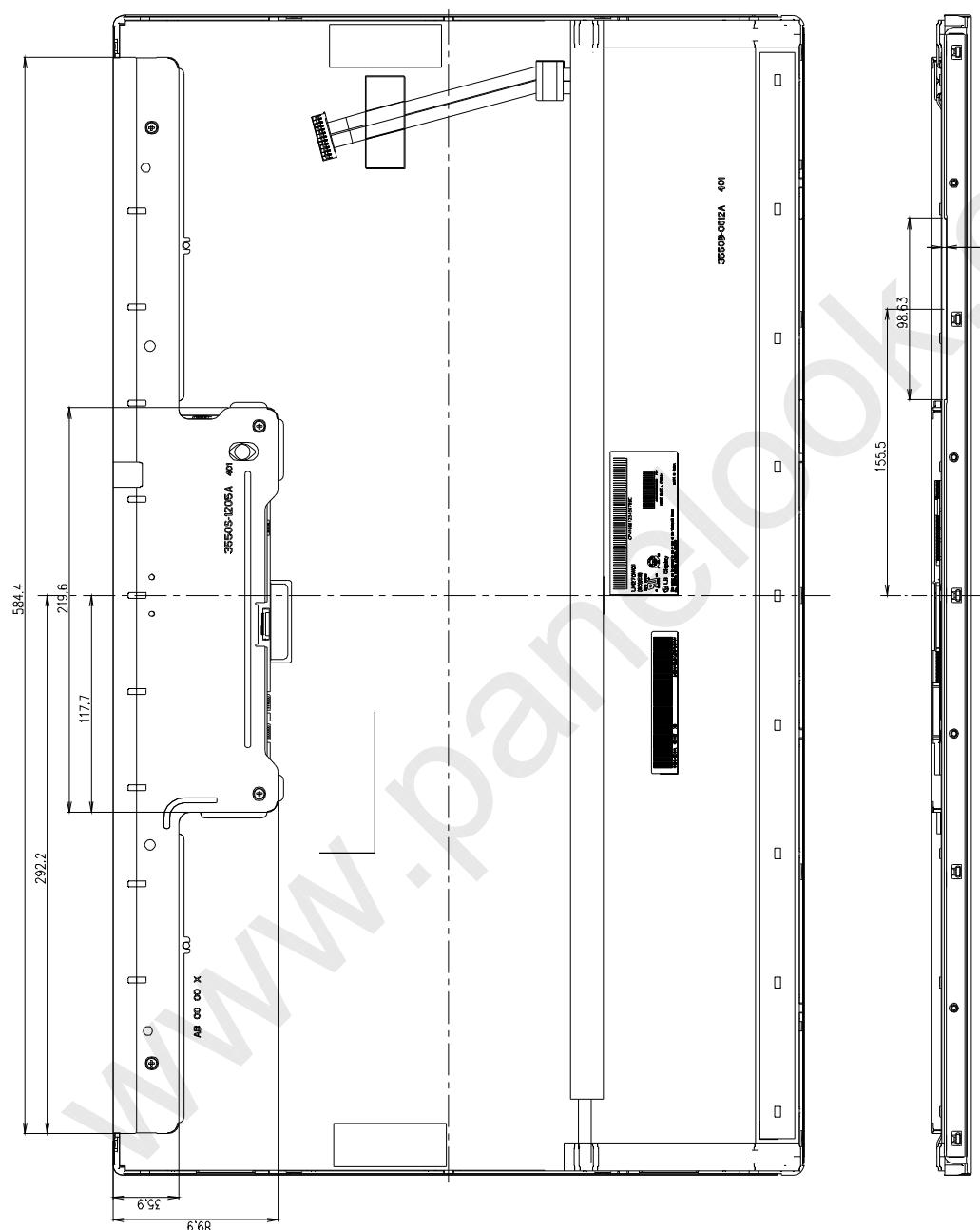




LM270WQ1 Liquid Crystal Display

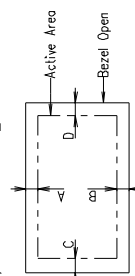
Product Specification

<REAR VIEW>



Notes
1. Unspecified tolerances are to be $\pm 0.5\text{mm}$.
2. Tilt and parallel disposition tolerance of display area are as following.

- (1) Y-direction : $1A-B1 \leq 1.4\text{mm}$
(2) X-direction : $1C-D1 \leq 1.4\text{mm}$



3. Torque SPEC. of Mounting : $6.0 \sim 7.0\text{kgf}\cdot\text{cm}$ M3.0 Machine Screw (0.5 Pitch)
4. I/F Connector Specification : 20525-030E-01 (manufactured by L-PEX) or Compatible
5. LED Connector Specification : H401K-D06N-12B (Manufactured by E&T) or Compatible

Ver. 0.0

MAY. 26. 2011

26 / 32

**LM270WQ1**
Liquid Crystal Display**Product Specification****6. Reliability**

Environment test condition

No	Test Item	Condition
1	High temperature storage test	Ta= 60°C 240h
2	Low temperature storage test	Ta= -20°C 240h
3	High temperature operation test	Ta= 50°C 50%RH 240h
4	Low temperature operation test	Ta= 0°C 240h
5	Vibration test (non-operating)	Wave form : random Vibration level : 1.0G RMS Bandwidth : 10-300Hz Duration : X,Y,Z, 10 min One time each direction
6	Shock test (non-operating)	Shock level : 100Grms Waveform : half sine wave, 2ms Direction : $\pm X$, $\pm Y$, $\pm Z$ One time each direction
7	Altitude Operating Storage / Shipment	0 - 10,000 feet(3,048m) 0 - 40,000 feet(12,192m)

**LM270WQ1**
Liquid Crystal Display**Product Specification****7. International Standards****7-1. Safety**

- a) UL 60950-1, Second Edition, Underwriters Laboratories Inc.
Information Technology Equipment - Safety - Part 1 : General Requirements.
- b) CAN/CSA C22.2 No.60950-1-07, Second Edition, Canadian Standards Association.
Information Technology Equipment - Safety - Part 1 : General Requirements.
- c) EN 60950-1:2006 + A11:2009, European Committee for Electrotechnical Standardization(CENELEC).
Information Technology Equipment - Safety - Part 1 : General Requirements.
- d) IEC 60950-1:2005, Second Edition, The International Electrotechnical Commission (IEC).
Information Technology Equipment - Safety - Part 1 : General Requirements.
(Including report of IEC60825-1:2001 clause 8 and clause 9)

Notes**1. Laser (LED Backlight) Information**

Class 1M LED Product IEC60825-1 : 2001 Embedded LED Power (Class 1M)
--

2. Caution

: LED inside.

Class 1M laser (LEDs) radiation when open.

Do not open while operating.

7-2. EMC

- a) ANSI C63.4 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz." American National Standards Institute (ANSI), 2003.
- b) CISPR 22 "Information technology equipment – Radio disturbance characteristics – Limit and methods of measurement." International Special Committee on Radio Interference (CISPR), 2005.
- c) CISPR 13 "Sound and television broadcast receivers and associated equipment – Radio disturbance characteristics – Limits and method of measurement." International Special Committee on Radio Interference (CISPR), 2006.

7-3. Environment

- a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003

**LM270WQ1**
Liquid Crystal Display**Product Specification****8. Packing****8-1. Designation of Lot Mark**

a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M
---	---	---	---	---	---	---	---	---	---	---	---	---

A,B,C : SIZE(INCH)

E : MONTH

D : YEAR

F ~ M : SERIAL NO.

Note

1. YEAR

Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Mark	A	B	C	D	E	F	G	H	J	K

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.

This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box : 7ea

b) Box Size : 747mm X 335mm X 466mm

**LM270WQ1**
Liquid Crystal Display**Product Specification****9. PRECAUTIONS**

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the miss-operation of circuits. It should be lower than following voltage :
 $V = \pm 200\text{mV}$ (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In higher temperature, it becomes lower.)
And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (7) Please do not give any mechanical and/or acoustical impact to LCM. Otherwise, LCM can't be operated its full characteristics perfectly.
- (8) A screw which is fastened up the steels should be a machine screw.
(if not, it causes metallic foreign material and deal LCM a fatal blow)
- (9) Please do not set LCD on its edge.
- (10) Partial darkness may happen during 3~5 minutes when LCM is operated initially in condition that luminance is under 40% at low temperature (under 5°C). This phenomenon which disappears naturally after 3~5 minutes is not a problem about reliability but LCD characteristic

**LM270WQ1**
Liquid Crystal Display**Product Specification****9-3. ELECTROSTATIC DISCHARGE CONTROL**

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) The protection film is attached to the bezel with a small masking tape.
When the protection film is peeled off, static electricity is generated between the film and polarizer.
This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

**LM270WQ1**
Liquid Crystal Display

Product Specification

10. EDID DATA READ/WRITE PROTOCOL**10-1. READ Operation**

<Start><Slave Address, RW=0><Byte Address><Start><Slave Address, RW=1><Data><Stop>

10-2. WRITE Operation

<Start><Slave Address, RW=0><Byte Address><Data><Stop>

- Device Address (Slave Address)

Type	Device (Slave) Address								Hex
IS24C02B	1	0	1	0	0	0	0	RW	0xA0 + RW

- Byte Address

Byte Address	
Decimal	0 ~ 127
Hex	0x00 ~ 0x7F